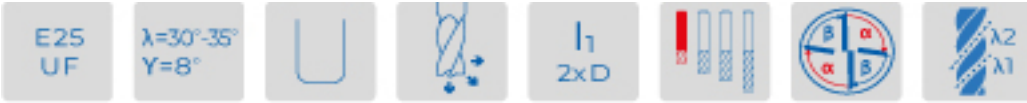


21071A-1.8



Compatibilité outil / matière
 Werkzeug / Werkstoffverträglichkeit
 Tool / Material compatibility

- 1/3
- 2/3
- 3/3

EZI - ALPHA 3

Gruppe Vc [m/min]

Matériau	Propriété	Code	Vc [m/min]	Compatibilité
ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm ²	1a	290	●
	Rm 450 - 700 N/mm ²	1b	170	●
	Rm 700 - 900 N/mm ²	1c	140	●
	Rm < 1200 N/mm ²	1d	90	●
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm ²	2a	120	●
	Rm 650 - 950 N/mm ²	2b	100	●
	Rm > 950 N/mm ²	2c	80	●
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a	50	●
	57 - 67 HRC	3b	30	●
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a	50	●
	> 32 HRC	4b	30	●
GRAPHITE		5	200	●
FONTES GUSS CAST IRON	< 32 HRC	6a	90	●
	> 32 HRC	6b	70	●
TITANE TITAN	Rm < 800 N/mm ²	7a	80	●
	800 < Rm N/mm ²	7b	60	●
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm ²	8a	40	●
	1000 < Rm N/mm ²	8b	30	●
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm ²	9a	410	●
	850 < Rm N/mm ²	9b	280	●
ALUMINIUM	Si < 0.5%	10a	460	●
	0.5% < Si < 5%	10b	360	●
	Si > 5%	10c	230	●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a	200	●
	Duraplast	11b	130	●
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	180	●
	Fibre de carbone	12b	130	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	410	●
	Platine	13b	40	●



ESHOP / EZI CUT



D (0/-0.02)	1.8
d (h5)	3
L	38
l1	2.4
l3	
d3	
R	0.2
e	
Z	3
Chanfrein	
K	
w° collision	7.2°