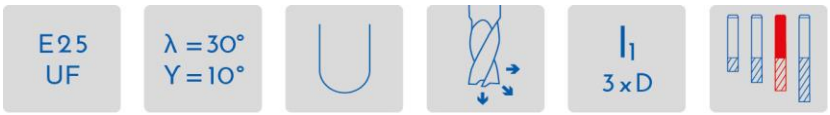
MICRO-FRAISE HÉMISPHÉRIQUE Z2
HALBRUND MIKROFRÄSER Z2
BALL NOSE MICRO ENDMILL Z2

21082D-0.8

Version du
12.06.2020



Compatibilité outil / matière
Werkzeug / Werkstoffverträglickkeit
Tool / Material compatibility

● 1/3
● 2/3
● 3/3

ESHOP / EZI CUT

		Groupe	EZI – DIAM Vc [m/min]	
ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm²	1a		
	Rm 450 - 700 N/mm²	1b		
	Rm 700 - 900 N/mm²	1c		
	Rm < 1200 N/mm²	1d		
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm²	2a		
	Rm 650 - 950 N/mm²	2b		
	Rm > 950 N/mm²	2c		
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a		
	57 - 67 HRC	3b		
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a		
	> 32 HRC	4b		
GRAPHITE		5	180	●
FONTES GUSS CAST IRON	< 32 HRC	6a		
	> 32 HRC	6b		
TITANE TITAN	Rm < 800 N/mm²	7a		
	800 < Rm N/mm²	7b		
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm²	8a		
	1000 < Rm N/mm²	8b		
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm²	9a	300	●
	850 < Rm N/mm²	9b	250	●
ALUMINIUM	Si < 0.5%	10a	400	●
	0.5% < Si < 5%	10b	300	●
	Si > 5%	10c	250	●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a		
	Duraplast	11b		
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	260	●
	Fibre de carbone	12b	200	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	280	●
	Platine	13b	40	●

D (0/- 0.01)	0.8
d (h5)	3
L	38
l1	2
l3	
d3	
R	0.4
e	
Z	2
Chanfrein	
K	
w° collision	9.5°