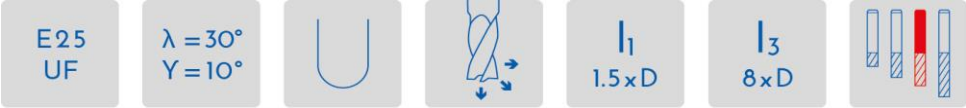


MICRO-FRAISE HÉMISPHERIQUE Z2  
 HALBRUND MIKROFRÄSER Z2  
 BALL NOSE MICRO ENDMILL Z2

**21094A-1.5**

Version du  
 12.06.2020



Compatibilité outil / matière  
 Werkzeug / Werkstoffverträglichkeit  
 Tool / Material compatibility

- 1/3
- 2/3
- 3/3

EZI - ALPHA 3

Gruppe Vc [m/min]



ESHOP / EZI CUT

		Gruppe	Vc [m/min]	
ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm <sup>2</sup>	1a	260	●
	Rm 450 - 700 N/mm <sup>2</sup>	1b	150	●
	Rm 700 - 900 N/mm <sup>2</sup>	1c	125	●
	Rm < 1200 N/mm <sup>2</sup>	1d	90	●
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm <sup>2</sup>	2a	85	●
	Rm 650 - 950 N/mm <sup>2</sup>	2b	70	●
	Rm > 950 N/mm <sup>2</sup>	2c	60	●
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a	50	●
	57 - 67 HRC	3b	30	●
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a	50	●
	> 32 HRC	4b	30	●
GRAPHITE		5	180	●
FONTES GUSS CAST IRON	< 32 HRC	6a	80	●
	> 32 HRC	6b	65	●
TITANE TITAN	Rm < 800 N/mm <sup>2</sup>	7a	75	●
	800 < Rm N/mm <sup>2</sup>	7b	50	●
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm <sup>2</sup>	8a	50	●
	1000 < Rm N/mm <sup>2</sup>	8b	35	●
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm <sup>2</sup>	9a	360	●
	850 < Rm N/mm <sup>2</sup>	9b	250	●
ALUMINIUM	Si < 0.5%	10a	400	●
	0.5% < Si < 5%	10b	320	●
	Si > 5%	10c	250	●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a		
	Duraplast	11b		
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	160	●
	Fibre de carbone	12b	120	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	360	●
	Platine	13b	40	●



D (0/- 0.02)	1.5
d (h5)	3
L	38
l1	2.25
l3	12
d3	1.45
R	0.75
e	
Z	2
Chanfrein	
K	
w° collision	3°