

FRAISE HÉMISPHERIQUE Z2 POUR ALUMINIUM
HALBRUND-FRÄSER Z2 FÜR ALUMINIUM
BALL NOSE ENDMILL Z2 FOR ALUMINIUM

21416H-2-6

Version du
21.01.2025



Compatibilité outil / matière
Werkzeug / Werkstoffverträglichkeit
Tool / Material compatibility

● 1/3
● 2/3
● 3/3

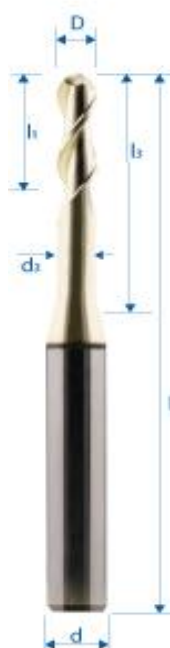
AL - EZI

Groupe Vc [m/min]



ESHOP / EZI CUT

ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm ²	1a		
	Rm 450 - 700 N/mm ²	1b		
	Rm 700 - 900 N/mm ²	1c		
	Rm < 1200 N/mm ²	1d		
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm ²	2a	90	●
	Rm 650 - 950 N/mm ²	2b	75	●
	Rm > 950 N/mm ²	2c		
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a		
	57 - 67 HRC	3b		
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a		
	> 32 HRC	4b		
GRAPHITE		5	180	●
FONTES GUSS CAST IRON	< 32 HRC	6a		
	> 32 HRC	6b		
TITANE TITAN	Rm < 800 N/mm ²	7a	75	●
	800 < Rm N/mm ²	7b	55	●
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm ²	8a		
	1000 < Rm N/mm ²	8b		
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm ²	9a	360	●
	850 < Rm N/mm ²	9b	250	●
ALUMINIUM	Si < 0.5%	10a	400	●
	0.5% < Si < 5%	10b	320	●
	Si > 5%	10c	250	●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a	210	●
	Duraplast	11b	150	●
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	160	●
	Fibre de carbone	12b	120	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	360	●
	Platine	13b	40	●



D (h10)	2
d (h6)	6
L	57
l1	7
l3	10
d3	1.90
R	1
e	
Z	2
Chanfrein	
K	
w° collision	6.4°