

MICRO-FORET Z2  
 MIKRO-BOHRER Z2  
 MICRO DRILLBIT Z2

**24350S-0.27**



Version du  
 08.04.2024



ESHOP / EZI CUT

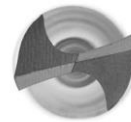
Compatibilité outil / matière  
 Werkzeug / Werkstoffverträglichkeit  
 Tool / Material compatibility

- 1/3
- 2/3
- 3/3

EZI-SMOOTH

Gruppe Vc [m/min]

|  |                                |     |     |   |
|--|--------------------------------|-----|-----|---|
| ACIERS ALLIÉS ET NON ALLIÉS<br>UNLEGIERTE STÄHLE<br>NON-ALLOYED STEELS     | Rm < 450 N/mm <sup>2</sup>     | 1a  | 110 | ● |
|  | Rm 450 - 700 N/mm <sup>2</sup> | 1b  | 90  | ● |
|  | Rm 700 - 900 N/mm <sup>2</sup> | 1c  | 70  | ● |
|  | Rm < 1200 N/mm <sup>2</sup>    | 1d  | 50  | ● |
| ACIERS INOX<br>ROSTFREIE STÄHLE<br>STAINLESS STEELS                        | Rm < 650 N/mm <sup>2</sup>     | 2a  | 50  | ● |
|  | Rm 650 - 950 N/mm <sup>2</sup> | 2b  | 40  | ● |
|  | Rm > 950 N/mm <sup>2</sup>     | 2c  | 30  | ● |
| ACIERS TREMPÉS GEHÄRTETE<br>STÄHLE HARDENED STEELS                         | 44 - 56 HRC                    | 3a  | 30  | ● |
|  | 57 - 67 HRC                    | 3b  | 15  | ● |
| MATERIAUX EXOTIQUES<br>EXOTISCHE WERKSTOFFE<br>EXOTIC MATERIALS            | < 32 HRC                       | 4a  | 30  | ● |
|  | > 32 HRC                       | 4b  | 20  | ● |
| GRAPHITE   |                                | 5   | 120 | ● |
| FONTES GUSS CAST IRON  | < 32 HRC                       | 6a  | 40  | ● |
|  | > 32 HRC                       | 6b  | 40  | ● |
| TITANE TITAN   | Rm < 800 N/mm <sup>2</sup>     | 7a  | 40  | ● |
|  | 800 < Rm N/mm <sup>2</sup>     | 7b  | 30  | ● |
| ALLIAGES NICKEL<br>NICKEL<br>NICKEL ALLOYS                                 | Rm < 1000 N/mm <sup>2</sup>    | 8a  | 30  | ● |
|  | 1000 < Rm N/mm <sup>2</sup>    | 8b  | 20  | ● |
| CUIVRE, LAITON, BRONZE<br>KUPFER, MESSING, BRONZE<br>COPPER, BRASS, BRONZE | Rm < 850 N/mm <sup>2</sup>     | 9a  | 210 | ● |
|  | 850 < Rm N/mm <sup>2</sup>     | 9b  | 150 | ● |
| ALUMINIUM  | Si < 0.5%                      | 10a | 240 | ● |
|  | 0.5% < Si < 5%                 | 10b | 190 | ● |
|  | Si > 5%                        | 10c | 150 | ● |
| MATIERES SYNTHETIQUES<br>KUNSTSTOFFE<br>SYNTHETIC MATERIALS                | Thermoplast                    | 11a | 120 | ● |
|  | Duraplast                      | 11b | 90  | ● |
| MATIERES COMPOSITES<br>FASERVERST. MATERIALEN<br>COMPOSITE MATERIALS       | Fibre de verre                 | 12a | 90  | ● |
|  | Fibre de carbone               | 12b | 70  | ● |
| METAUX PRECIEUX<br>EDELMETALLE<br>PRECIOUS MATERIALS                       | Or • Gold                      | 13a | 150 | ● |
|  | Platine                        | 13b | 30  | ● |



|              |       |
|--------------|-------|
| D (0/-0.004) | 0.27  |
| d (h5)       | 6     |
| L            | 33    |
| l1           | 1.5   |
| l3           |       |
| d3           |       |
| R            |       |
| e            |       |
| Z            | 2     |
| Chanfrein    |       |
| K            |       |
| w° collision | 11.9° |