



Scie circulaire denture grosse MD H1S + EZI-ALPHA

Kreissäge Grobverzahnt HM H1S + EZI-ALPHA

Slitting Saw wide pitch SC H1S + EZI-ALPHA

25510-80-2

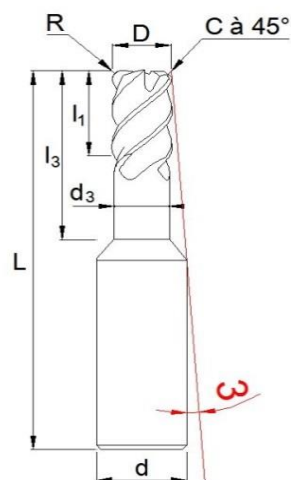


Groupe

H1S

Aciers < 1200 N	1a	Rm < 450	0/3
	1b	450 < Rm < 700	0/3
	1c	700 < Rm < 900	0/3
	1d	900 < Rm < 1200	0/3
Aciers Inox	2a	Rm < 650	0/3
	2b	650 < Rm < 950	0/3
	2c	950 < Rm	0/3
Aciers trempés Hardened steels	3a	44 - 56 HRC	0/3
	3b	57 - 67 HRC	0/3
Matériaux exotiques Exotic materials	4a	< 32 HRC	0/3
	4b	> 32 HRC	0/3
Graphite	5		2/3
Fontes Guss - Cast iron	6a	100 < Rm < 400	0/3
	6b	400 < Rm < 800	0/3
Titane Titan	7a	Rm < 800	0/3
	7b	800 < Rm	0/3
Alliages Nickel Nickel alloys	8a	Rm < 1000	0/3
	8b	1000 < Rm	0/3
Cuivre, laiton, bronze Copper, brass, bronze	9a	Rm < 850	3/3
	9b	850 < Rm	3/3
Aluminium	10a	Si < 0.5%	3/3
	10b	0.5% < Si < 8%	3/3
	10c	Si > 8%	1/3
Matières synthétiques Synthetic materials	11a	Thermoplast	3/3
	11b	Duraplast	3/3
Matières composites Composite materials	12a	Fibre de verre	2/3
	12b	Fibre de carbone	2/3
Métaux précieux - Or	13a	Or	1/3
Métaux précieux - Platine	13b	Platine	0/3

$\lambda = 0^\circ$
 $\gamma = 6^\circ$



D (h10)	80
d (h6)	22
L	
l1	
l3	
d3	
R	
e	2.00
Z	40

C: Chanfrein
 ω : collision



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