

Micro-alésoir machine denture hélicoïdale MD E25UF
 Micro-Reibahlen Spiralgenutet HM E25UF
 Micro Reamer spiral fluted SC E25UF



47450-0.48

E25
UF

$\lambda = -5^\circ$
 $\gamma = 5^\circ$



EZI CUT

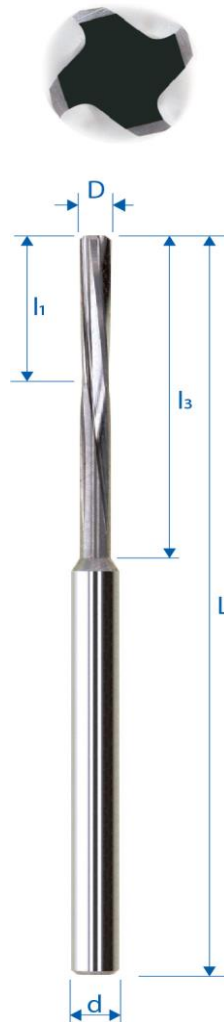
Compatibilité outil/matière :
 Werkzeug/Werkstoff Verträglichkeit:
 Tool/material compatibility:
 ✓ 1/3 ✓ 2/3 ✓ 3/3



ESHOP

Groupe Vc [m/min]

ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450	1a	30	✓
	450 < Rm < 700	1b	20	✓
	700 < Rm < 900	1c	15	✓
	900 < Rm < 1200	1d	10	✓
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650	2a	10	✓
	650 < Rm < 950	2b	10	✓
	Aciers trempés	2c	7	✓
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 58 HRC	3a	5	✓
	59 - 67 HRC	3b	5	✓
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a	5	✓
	> 32 HRC	4b	5	✓
GRAPHITE		5	25	✓
FONTES GUSS CAST IRON	< 32 HRC	6a	10	✓
	> 32 HRC	6b	10	✓
TITANE TITAN	Rm < 800	7a	10	✓
	800 < Rm	7b	5	✓
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000	8a	5	✓
	1000 < Rm	8b	5	✓
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850	9a	55	✓
	850 < Rm	9b	35	✓
ALUMINIUM	Si < 0.5%	10a	60	✓
	0.5% < Si < 8%	10b	50	✓
	Si > 8%	10c	35	✓
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a	30	✓
	Duraplast	11b	20	✓
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	25	✓
	Fibre de carbone	12b	15	✓
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	35	✓
	Platine	13b	5	✓



D (+/- 0.0015)	0.48
d (h5)	3
L	50
l1	8
l3	15
d3	0.45
R	
e	
Z	4
C: Chanfrein	0.035
ω: collision	



[47450-0.48](#)