

MICRO-ALÉSOIR DENTURE HÉLICOÏDALE  
 MIKRO-REIBAHLEN SPIRALGENUTET  
 MICRO REAMER SPIRAL FLUTE

**47450-2.67**

Version du  
 15.06.2020



E25  
 UF

$\lambda = -5^\circ$   
 $\gamma = 5^\circ$

Compatibilité outil / matière  
 Werkzeug / Werkstoffverträglichkeit  
 Tool / Material compatibility



ESHOP / EZI CUT

- 1/3
- 2/3
- 3/3

● E25UF  
 Groupe Vc [m/min]

|  |                                | Groupe | Vc [m/min] |   |
|--|--------------------------------|--------|------------|---|
| ACIERS ALLIÉS ET NON ALLIÉS<br>UNLEGIERTE STÄHLE<br>NON-ALLOYED STEELS     | Rm < 450 N/mm <sup>2</sup>     | 1a     | 30         | ● |
|  | Rm 450 - 700 N/mm <sup>2</sup> | 1b     | 20         | ● |
|  | Rm 700 - 900 N/mm <sup>2</sup> | 1c     | 15         | ● |
|  | Rm < 1200 N/mm <sup>2</sup>    | 1d     | 10         | ● |
| ACIERS INOX<br>ROSTFREIE STÄHLE<br>STAINLESS STEELS                        | Rm < 650 N/mm <sup>2</sup>     | 2a     | 10         | ● |
|  | Rm 650 - 950 N/mm <sup>2</sup> | 2b     | 10         | ● |
|  | Rm > 950 N/mm <sup>2</sup>     | 2c     | 7          | ● |
| ACIERS TREMPÉS GEHÄRTETE<br>STÄHLE HARDENED STEELS                         | 44 - 56 HRC                    | 3a     | 5          | ● |
|  | 57 - 67 HRC                    | 3b     | 5          | ● |
| MATÉRIAUX EXOTIQUES<br>EXOTISCHE WERKSTOFFE<br>EXOTIC MATERIALS            | < 32 HRC                       | 4a     | 5          | ● |
|  | > 32 HRC                       | 4b     | 5          | ● |
| GRAPHITE   |                                | 5      | 25         | ● |
| FONTES GUSS CAST IRON  | < 32 HRC                       | 6a     | 10         | ● |
|  | > 32 HRC                       | 6b     | 10         | ● |
| TITANE TITAN   | Rm < 800 N/mm <sup>2</sup>     | 7a     | 10         | ● |
|  | 800 < Rm N/mm <sup>2</sup>     | 7b     | 5          | ● |
| ALLIAGES NICKEL<br>NICKEL<br>NICKEL ALLOYS                                 | Rm < 1000 N/mm <sup>2</sup>    | 8a     | 5          | ● |
|  | 1000 < Rm N/mm <sup>2</sup>    | 8b     | 5          | ● |
| CUIVRE, LAITON, BRONZE<br>KUPFER, MESSING, BRONZE<br>COPPER, BRASS, BRONZE | Rm < 850 N/mm <sup>2</sup>     | 9a     | 55         | ● |
|  | 850 < Rm N/mm <sup>2</sup>     | 9b     | 35         | ● |
| ALUMINIUM  | Si < 0.5%                      | 10a    | 60         | ● |
|  | 0.5% < Si < 5%                 | 10b    | 50         | ● |
|  | Si > 5%                        | 10c    | 35         | ● |
| MATIÈRES SYNTHÉTIQUES<br>KUNSTSTOFFE<br>SYNTHETIC MATERIALS                | Thermoplast                    | 11a    | 30         | ● |
|  | Duraplast                      | 11b    | 20         | ● |
| MATIÈRES COMPOSITES<br>FASERVERST. MATERIALEN<br>COMPOSITE MATERIALS       | Fibre de verre                 | 12a    | 25         | ● |
|  | Fibre de carbone               | 12b    | 15         | ● |
| MÉTALUX PRÉCIEUX<br>EDELMETALLE<br>PRECIOUS MATERIALS                      | Or • Gold                      | 13a    | 35         | ● |
|  | Platine                        | 13b    | 5          | ● |



|                  |      |
|------------------|------|
| D (+ / - 0.0015) | 2.67 |
| d (h5)           | 3    |
| L                | 50   |
| l1               | 10   |
| l3               | 22   |
| d3               | 2.64 |
| R                |      |
| e                |      |
| Z                | 4    |
| Chanfrein        | 0.3  |
| K                |      |
| w° collision     |      |