

FORET À POINTER NC
NC-ANBOHRER
NC SPOT DRILL

48052-90-0.5

E2

$\lambda = 20^\circ$



Version du
21.01.2025



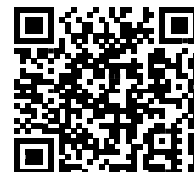
Compatibilité outil / matière
Werkzeug / Werkstoffverträglichkeit
Tool / Material compatibility

● 1/3
● 2/3
● 3/3

E25UF

Groupe Vc [m/min]

ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm ²	1a	90	●
	Rm 450 - 700 N/mm ²	1b	65	●
	Rm 700 - 900 N/mm ²	1c	55	●
	Rm < 1200 N/mm ²	1d		
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm ²	2a	35	●
	Rm 650 - 950 N/mm ²	2b	21	●
	Rm > 950 N/mm ²	2c		
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a		
	57 - 67 HRC	3b		
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a		
	> 32 HRC	4b		
GRAPHITE		5	90	●
FONTES GUSS CAST IRON	< 32 HRC	6a		
	> 32 HRC	6b		
TITANE TITAN	Rm < 800 N/mm ²	7a		●
	800 < Rm N/mm ²	7b		●
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm ²	8a		
	1000 < Rm N/mm ²	8b		
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm ²	9a	160	●
	850 < Rm N/mm ²	9b	115	●
				●
ALUMINIUM	Si < 0.5%	10a	180	●
	0.5% < Si < 5%	10b	140	●
	Si > 5%	10c		●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a	95	●
	Duraplast	11b	65	●
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	70	●
	Fibre de carbone	12b	50	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	155	●
	Platine	13b		



ESHOP / EZI CUT



D (h10)	0.5
d (h5)	3
L	38
L1	0.75
L3	
d3	
R	90
e	0.08
Z	2
Chanfrein	
K	0.075
w° collision	