

90150-42-12-2.2

ML180



EZI CUT

Compatibilité outil/matière :  
Werkzeug/Werkstoff Verträglichkeit:  
Tool/material compatibility:

✓ 1/3    ✓ 2/3    ✓ 3/3

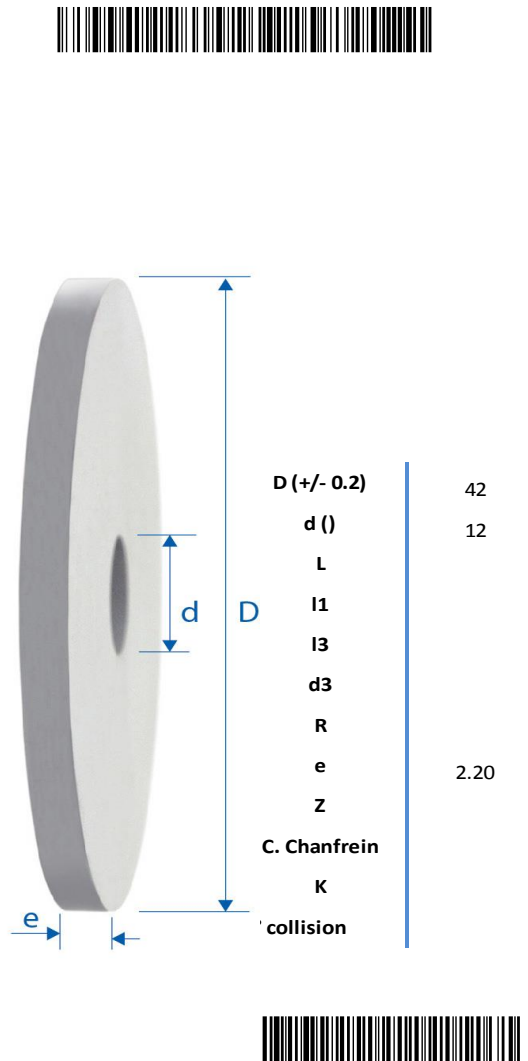


ESHOP

**Vf**

**Groupe Vc [m/min]**

|                                                                            |                  |     |      |   |     |
|----------------------------------------------------------------------------|------------------|-----|------|---|-----|
| ACIERS ALLIÉS ET NON ALLIÉS<br>UNLEGIERTE STÄHLE<br>NON-ALLOYED STEELS     | Rm < 450         | 1a  | #N/A | ✓ | ### |
|                                                                            | 450 < Rm < 700   | 1b  | #N/A | ✓ | ### |
|                                                                            | 700 < Rm < 900   | 1c  | #N/A | ✓ | ### |
|                                                                            | 900 < Rm < 1200  | 1d  | #N/A | ✓ | ### |
| ACIERS INOX<br>ROSTFREIE STÄHLE<br>STAINLESS STEELS                        | Rm < 650         | 2a  | #N/A | ✓ | ### |
|                                                                            | 650 < Rm < 950   | 2b  | #N/A | ✓ | ### |
|                                                                            | Aciers trempés   | 2c  | #N/A | ✓ | ### |
| ACIERS TREMPÉS<br>GEHÄRTETE STÄHLE<br>HARDENED STEELS                      | 44 - 58 HRC      | 3a  | #N/A | ✓ | ### |
|                                                                            | 59 - 67 HRC      | 3b  | #N/A | ✓ | ### |
| MATÉRIAUX EXOTIQUES<br>EXOTISCHE WERKSTOFFE<br>EXOTIC MATERIALS            | < 32 HRC         | 4a  | #N/A | ✓ | ### |
|                                                                            | > 32 HRC         | 4b  | #N/A | ✓ | ### |
| GRAPHITE                                                                   |                  | 5   | #N/A | ✓ | ### |
| FONTES GUSS CAST IRON                                                      | < 32 HRC         | 6a  | #N/A | ✓ | ### |
|                                                                            | > 32 HRC         | 6b  | #N/A | ✓ | ### |
| TITANE TITAN                                                               | Rm < 800         | 7a  | #N/A | ✓ | ### |
|                                                                            | 800 < Rm         | 7b  | #N/A | ✓ | ### |
| ALLIAGES NICKEL<br>NICKEL<br>NICKEL ALLOYS                                 | Rm < 1000        | 8a  | #N/A | ✓ | ### |
|                                                                            | 1000 < Rm        | 8b  | #N/A | ✓ | ### |
| CUIVRE, LAITON, BRONZE<br>KUPFER, MESSING, BRONZE<br>COPPER, BRASS, BRONZE | Rm < 850         | 9a  | #N/A | ✓ | ### |
|                                                                            | 850 < Rm         | 9b  | #N/A | ✓ | ### |
| ALUMINIUM                                                                  | Si < 0.5%        | 10a | #N/A | ✓ | ### |
|                                                                            | 0.5% < Si < 8%   | 10b | #N/A | ✓ | ### |
|                                                                            | Si > 8%          | 10c | #N/A | ✓ | ### |
| MATIÈRES SYNTHÉTIQUES<br>KUNSTSTOFFE<br>SYNTHETIC MATERIALS                | Thermoplast      | 11a | #N/A | ✓ | ### |
|                                                                            | Duraplast        | 11b | #N/A | ✓ | ### |
| MATIÈRES COMPOSITES<br>FASERVERST. MATERIALEN<br>COMPOSITE MATERIALS       | Fibre de verre   | 12a | #N/A | ✓ | ### |
|                                                                            | Fibre de carbone | 12b | #N/A | ✓ | ### |
| MÉTAUX PRÉCIEUX<br>EDELMETALLE<br>PRECIOUS MATERIALS                       | Or • Gold        | 13a | #N/A | ✓ | ### |
|                                                                            | Platine          | 13b | #N/A | ✓ | ### |



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