

21032

MICRO-FRAISE Z2

MIKROFRÄSER Z2

MICRO ENDMILL Z2



EZI CUT

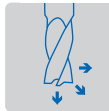


ESHOP

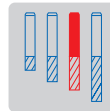
E25
UF





$\lambda = 35^\circ$
 $\gamma = 10^\circ$

angle
vif



l_1
2.5xD



D	d	L	l ₁	z	REF	 	  EZI-ALPHA 3
D	d	L	l ₁	z	REF	21032	21032A
$\leq 1: 0/-0.01$ $> 1: 0/-0.02$	h5						
0.1	3	38	0.2	2	0.1	•	•
0.15	3	38	0.3	2	0.15	•	•
0.2	3	38	0.5	2	0.2	•	•
0.25	3	38	0.7	2	0.25	•	•
0.3	3	38	1	2	0.3	•	•
0.4	3	38	1.2	2	0.4	•	•
0.5	3	38	1.5	2	0.5	•	•
0.6	3	38	1.8	2	0.6	•	•
0.7	3	38	2	2	0.7	•	•
0.8	3	38	2.4	2	0.8	•	•
0.9	3	38	2.7	2	0.9	•	•
1	3	38	3	2	1.0	•	•
1.1	3	38	3	2	1.1	•	•
1.2	3	38	4	2	1.2	•	•
1.3	3	38	4	2	1.3	•	•
1.4	3	38	4	2	1.4	•	•
1.5	3	38	4	2	1.5	•	•
1.6	3	38	4	2	1.6	•	•
1.7	3	38	5	2	1.7	•	•
1.8	3	38	5	2	1.8	•	•
1.9	3	38	5	2	1.9	•	•
2	3	38	5	2	2.0	•	•
2.1	3	38	5	2	2.1	•	•
2.2	3	38	5	2	2.2	•	•
2.3	3	38	7	2	2.3	•	•
2.4	3	38	7	2	2.4	•	•
2.5	3	38	7	2	2.5	•	•
3	3	38	7	2	3.0	•	•