

21093

MICRO-FRAISE HÉMISPHERIQUE
Z2

HALBRUND MIKROFRÄSER
Z2

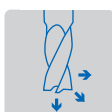
BALL NOSE MICRO ENDMILL
Z2



ESHOP

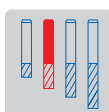
E25
UF

$\lambda = 30^\circ$
 $\gamma = 10^\circ$



l_1
1.5xD

l_3
5xD



D	R	d	d3	L	l1	l3	z	REF
$\leq 1: 0/-0.01$ $> 1: 0/-0.02$		h5						
0.2	0.1	3	0.15	38	0.3	1	2	0.2
0.3	0.15	3	0.25	38	0.45	1.5	2	0.3
0.4	0.2	3	0.35	38	0.6	2	2	0.4
0.5	0.25	3	0.45	38	0.75	2.5	2	0.5
0.6	0.3	3	0.55	38	0.9	3	2	0.6
0.8	0.4	3	0.75	38	1.2	4	2	0.8
1	0.5	3	0.95	38	1.5	5	2	1.0
1.2	0.6	3	1.15	38	1.8	6	2	1.2
1.4	0.7	3	1.35	38	2.1	7	2	1.4
1.5	0.75	3	1.45	38	2.25	7.5	2	1.5
1.6	0.8	3	1.55	38	2.4	8	2	1.6
2	1	3	1.95	38	3	10	2	2.0
2.5	1.25	3	2.4	38	3.75	12.5	2	2.5
3	1.5	3	2.9	38	4.5	15	2	3.0

	EZI-ALPHA 3
21093	21093A
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