21111

E-SHOP EZI CUT

MICRO-FRAISE Z4 | MIKROFRÄSER Z4 | MICRO ENDMILL Z4

E25 UF | λ=35°-38° Y=10° | angle vif | l_1 1.5xD | β α α β | λ2 λ1

Compatibilité outil / matière • Werkzeug - / Werkstoffverträglichkeit • Tool / material compatibility: ● 1/3 ● 2/3 ● 3/3

	1a	1b	1c	1d	2a	2b	2c	3a	3b	4a	4b	5	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	10c	11a	11b	12a	12b	13a	13b
E25 UF												●			●	●			●	●	●	●		●	●	●	●	●	
EZI-ALPHA 3	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●			●	●	●	●

D	d	L	l1	z	REF	21111	EZI-ALPHA 3 21111A
≤ 1 : 0/-0.01 > 1 : 0/-0.02	h5						
0.30	3	38	0.50	4	0.3	•	•
0.40	3	38	0.60	4	0.4	•	•
0.50	3	38	0.75	4	0.5	•	•
0.60	3	38	0.90	4	0.6	•	•
0.80	3	38	1.20	4	0.8	•	•
1	3	38	1.50	4	1.0	•	•
1.20	3	38	1.80	4	1.2	•	•
1.50	3	38	2.50	4	1.5	•	•
1.80	3	38	2.80	4	1.8	•	•
2	3	38	3	4	2.0	•	•
2.50	3	38	3.50	4	2.5	•	•
3	3	38	4	4	3.0	•	•
D > 3 : 21111 p. 132							