21111

E-SHOP EZI CUT

FRAISE Z4
HÉLICES DIFFÉRENTES

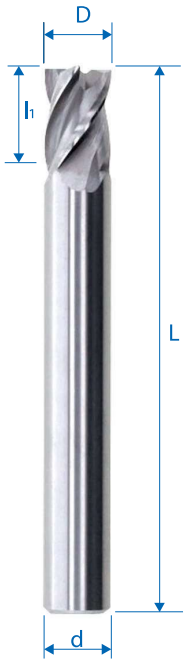
FRÄSER Z4 MIT
UNTERSCHIEDLICHEM
DRALLWINKEL

ENDMILL Z4
WITH DIFFERENT HELIX

E2 | λ=35°-38° Y=10° | angle vif | l1 1.5xD | β α α β | λ2 λ1

Compatibilité outil / matière • Werkzeug - / Werkstoffverträglichkeit • Tool / material compatibility: ● 1/3 ● 2/3 ● 3/3

	1a	1b	1c	1d	2a	2b	2c	3a	3b	4a	4b	5	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	10c	11a	11b	12a	12b	13a	13b
E2												●			●	●			●	●	●	●		●	●	●	●	●	
EZI-ALPHA 3	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●			●	●	●	●



D	d	L	l1	z	REF	21111	EZI-ALPHA 3 21111A
≤ 3: 0/-0.02 > 3: h10	≤ 3: h5 > 3 : h6						
0.30	3	38	0.50	4	0.3	•	•
0.40	3	38	0.60	4	0.4	•	•
0.50	3	38	0.75	4	0.5	•	•
0.60	3	38	0.90	4	0.6	•	•
0.80	3	38	1.20	4	0.8	•	•
1	3	38	1.50	4	1.0	•	•
1.20	3	38	1.80	4	1.2	•	•
1.50	3	38	2.50	4	1.5	•	•
1.50	6	57	2.50	4	1.5-6	•	•
1.80	3	38	2.80	4	1.8	•	•
2	3	38	3	4	2.0	•	•
2	6	57	3	4	2-6	•	•
2.50	3	38	3.50	4	2.5	•	•
2.50	6	57	3.50	4	2.5-6	•	•
3	3	38	4	4	3.0	•	•
3	6	57	4	4	3-6	•	•
4	6	57	6	4	4-6	•	•
5	6	57	7	4	5-6	•	•
6	6	57	8	4	6	•	•
8	8	63	10	4	8	•	•
10	10	72	12	4	10	•	•
12	12	83	15	4	12	•	•