



# 21535 - 22535

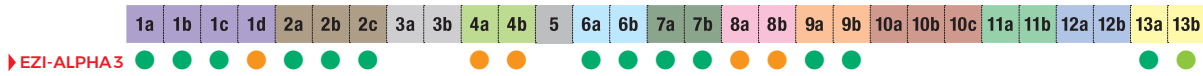
FRAISE D'ÉBAUCHE  
À PROFIL PLAT

SCHRUPPFRÄSER  
MIT FEINPROFIL

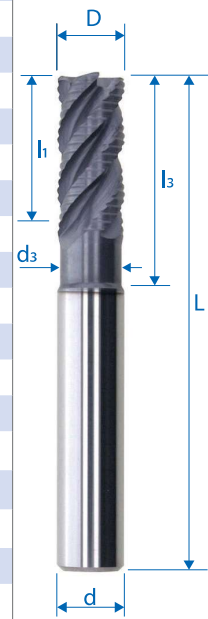
ROUGHING ENDMILL  
WITH FLAT PROFILE



Compatibilité outil/matière • Werkzeug-/Werkstoffverträglichkeit • Tool/material compatibility: ● 1/3 ● 2/3 ● 3/3



D	d	d3	L	I1	I3	z	REF	EZI-ALPHA 3	
								21535A	22535A
≤3: MICRO >3: h10	≤3: h5 >3: h6								
1	3	0.90	38	2.50	4	3	1	.	.
1.50	3	1.40	38	4	6	3	1.5	.	.
2	3	1.90	38	7	10	3	2	.	.
2.50	3	2.40	38	8	12	3	2.5	.	.
2.50	6	2.40	57	8	12	3	2.5-6	.	.
3	3	2.80	38	8	12	3	3	.	.
3	6	2.80	57	8	12	3	3-6	.	.
4	6	3.70	57	11	17	3	4-6	.	.
5	6	4.60	57	13	20	3	5-6	.	.
6	6	5.50	57	13	20	3	6	.	.
8	8	7.40	63	19	26	3	8	.	.
10	10	9.20	72	22	31	4	10	.	.
12	12	11	83	26	37	4	12	.	.
14	14	13	83	26	37	4	14	.	.
16	16	15	92	32	43	4	16	.	.
18	18	17	92	32	43	4	18	.	.
20	20	19	104	38	54	4	20	.	.



ÉBAUCHE • SCHRUPPEN • ROUGHING

FRAISAGE • FRÄSER • ENDMILL