



FRAISE À CHANFREINER
BI-FACE 45°

FASENFRÄSER
BI-FACE 45°

BEVEL MILLING CUTTER
BI-FACE 45°

E2

 $\lambda = 0^\circ$
 $\gamma = 8^\circ$


Compatibilité outil/matière • Werkzeug - /Werkstoffverträglichkeit • Tool/material compatibility: ● 1/3 ● 2/3 ● 3/3

	1a	1b	1c	1d	2a	2b	2c	3a	3b	4a	4b	5	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	10c	11a	11b	12a	12b	13a	13b
E2	●	●	●	●	●	●			●			●			●	●			●	●	●	●	●	●	●	●	●	●	●
EZI-ALPHA 3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

D	d	D3	L	l1	l3	z	REF		
	$\leq 3 : h5$ $> 3 : h6$	± 0.01							
								21735	EZI-ALPHA 3 21735A
0.20	3	0.12	38	0.08	0.40	1	0.2	.	.
0.25	3	0.15	38	0.10	0.50	1	0.25	.	.
0.35	3	0.21	38	0.14	0.70	1	0.35	.	.
0.45	3	0.27	38	0.18	0.90	1	0.45	.	.
0.55	3	0.33	38	0.22	1.10	3	0.55	.	.
0.65	3	0.39	38	0.26	1.30	3	0.65	.	.
0.85	3	0.50	38	0.35	1.70	3	0.85	.	.
1	3	0.70	38	0.30	3	3	1	.	.
1.50	3	1.10	38	0.40	4.50	3	1.5	.	.
1.80	3	1.40	38	0.40	5.40	3	1.8	.	.
2	3	1.50	50	0.50	6	3	2	.	.
2.50	3	1.90	50	0.60	7.50	3	2.5	.	.
3.70	4	2.80	50	0.90	12	4	3.7	.	.
4.70	5	3.10	60	1.60	16	4	4.7	.	.
6.40	8	4.20	82	2.20	21	4	6.4	.	.
7.70	8	4.90	82	2.80	31	4	7.7	.	.
9.70	10	5.90	95	3.80	36	4	9.7	.	.
11.70	12	5.90	110	5.80	41	4	11.7	.	.

