

28422

MICRO-FRAISE HÉMISPHERIQUE
Z3

HALBRUND MIKROFRÄSER
Z3

BALL NOSE MICRO ENDMILL
Z3



ESHOP



E25 UF $\lambda = 35^\circ$ $\gamma = 10^\circ$ l_1 1.5xD l_3 5xD

D	R	d	d3	L	l1	l3	z	REF
$\leq 1:0/-0.01$ $> 1:0/-0.02$ $> 3 : h10$		$\leq 3 : h5$ $> 3 : h6$						
1.0	0.5	3	0.95	38	1.5	5.0	3	1.0
1.2	0.6	3	1.15	38	1.8	6.0	3	1.2
1.4	0.7	3	1.35	38	2.1	7.0	3	1.4
1.5	0.75	3	1.45	38	2.25	7.5	3	1.5
1.6	0.8	3	1.55	38	2.4	8.0	3	1.6
1.8	0.9	3	1.75	38	2.7	9.0	3	1.8
2.0	1.0	3	1.95	38	3.0	10.0	3	2.0
2.5	1.25	3	2.4	38	3.75	12.5	3	2.5
3.0	1.5	3	2.9	38	4.5	15.0	3	3.0
4.0	2.0	6	3.7	57	6.0	20.0	3	4-6
5.0	2.5	6	4.6	57	7.5	25.0	3	5-6
6.0	3.0	6	5.5	57	9.0	30.0	3	6

EZI-ALPHA 3

28422A

