

28525



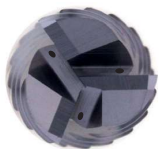
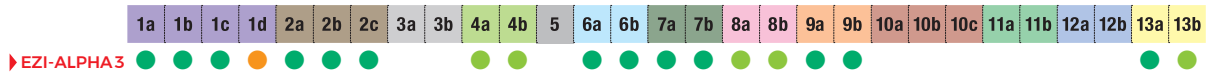
FRAISE D'ÉBAUCHE À PROFIL PLAT AVEC ARROSAGE CENTRAL

SCHRUPPFRÄSER MIT FEINPROFIL UND INNENKÜHLUNG

ROUGHING ENDMILL WITH FLAT PROFILE AND CENTRAL COOLING



Compatibilité outil/matière • Werkzeug-/Werkstoffverträglichkeit • Tool/material compatibility: ● 1/3 ● 2/3 ● 3/3



D	d	d3	L	l1	l3	z	REF
> 1:0/-0.02 > 3 : h10	≤ 3 : h5 > 3 : h6						
1	3	0.90	38	1.50	3	3	1
1.20	3	1.10	38	1.80	3.60	3	1.2
1.50	3	1.40	38	2.50	4.50	3	1.5
1.80	3	1.70	38	2.70	5.40	3	1.8
2	3	1.90	38	3	6	3	2
2.50	3	2.40	38	3.50	7.50	3	2.5
3	3	2.80	38	4	9	3	3
4	6	3.70	57	6	12	3	4-6
5	6	4.60	57	7	15	3	5-6
6	6	5.50	57	8	18	3	6



28525A