



# 49353

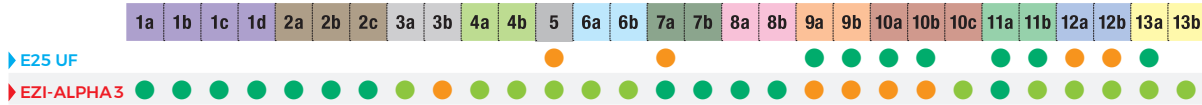
TOURBILLONNEUR Z3  
PROFIL PARTIEL

GEWINDEWIRBLER Z3  
TEILPROFIL

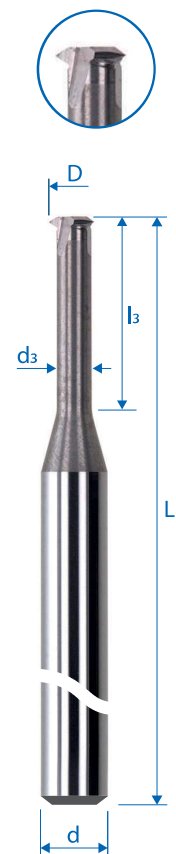
WHIRLING TOOL Z3  
PARTIAL PROFILE

E2

Compatibilité outil/matière • Werkzeug - /Werkstoffverträglichkeit • Tool/material compatibility: ● 1/3 ● 2/3 ● 3/3



D nom.	Pas.Pitch	Ø	D	I3	d3	d	L	REF	49353	49353A
		Perçage Bohren Drilling				h5				
S0.50	0.125	0.4	0.38	0.85	0.21	3	38	S0.50	•	•
S0.60	0.150	0.48	0.46	1.25	0.27	3	38	S0.60	•	•
S0.70	0.175	0.56	0.54	1.8	0.33	3	38	S0.70	•	•
S0.80	0.20	0.64	0.62	2.3	0.38	3	38	S0.80	•	•
S0.90	0.225	0.72	0.70	2.5	0.43	3	38	S0.90	•	•
S1.00	0.25	0.85	0.78	2.8	0.44	3	38	S1.00	•	•
M1.00	0.25	0.75						S1.00		
S1.20	0.25	1	0.98	3.4	0.64	3	38	S1.20	•	•
M1.20	0.25	0.95						S1.20		
S1.40	0.30	1.15	1.12	4	0.71	3	38	S1.40	•	•
M1.40	0.30	1.10						S1.40		
M1.40	0.20	1.22						S1.40		
M1.60	0.35	1.30	1.26	4.5	0.72	3	38	M1.60	•	•
M1.80	0.35	1.50	1.45	5.1	0.77	3	38	M1.80	•	•
M1.80	0.20	1.60						M1.80		
M2.00	0.40	1.65	1.60	5.6	0.85	3	38	M2.00	•	•
M2.00	0.20	1.80						M2.00		
M2.20	0.45	1.80	1.70	7	0.91	3	38	M2.20	•	•
M2.20	0.25	1.95						M2.20		
M2.50	0.45	2.10	2	7	1.2	3	38	M2.50	•	•
M2.50	0.35	2.15						M2.50		
M2.50	0.25	2.25						M2.50		
M2.50	0.20	2.30						M2.50		
M3.00	0.50	2.50	2.40	8.4	1.6	3	38	M3.00	•	•
M3.00	0.35	2.65						M3.00		
M3.00	0.25	2.75						M3.00		
M3.00	0.20	2.80						M3.00		



PERÇAGE - ALÉSAGE - FILETAGE - CHANFREINAGE • BOHREN REIBEN - GEWINDE - FASEN • DRILLING - BORING - THREAD - CHAMFERING

FILETAGE • GEWINDE • THREAD