

MICRO-FRAISE Z3 · MICRO-ENDMILL Z3 · MICRO-FRÄSER Z3



21044-0.6 Version 11.09.2026



E25
UF

ULTRAFINE GRADE HIGH-END GRADE WITH VERY HIGH HARDNESS AND TOUGHNESS FOR MICRO-MACHINING

$\lambda=30^{\circ}-35^{\circ}$
 $\gamma=8^{\circ}$

VARIABLE HELIX ANGLES 30° - 35° AND CUTTING ANGLE 8°

angle
vif

SHARP EDGE

SIDE AND CENTER CUT

l_1
 $1.2 \times D$

CUTTING EDGE LENGTH $1.2 \times D$

l_3
 $8 \times D$

CUTTING LENGTH $8 \times D$

FITTING LENGTH LONG

IRREGULAR TOOTHING

λ_2
 λ_1

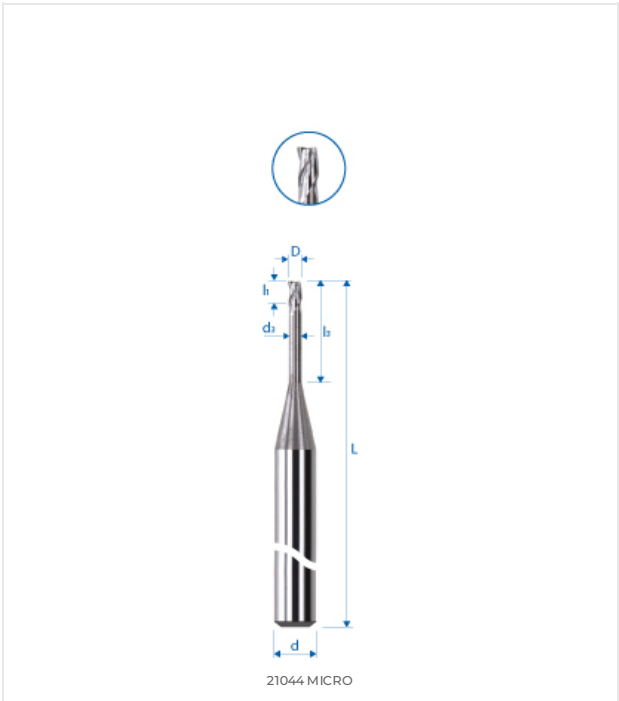
VARIABLE HELIX ANGLES

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	21044-0.6
Alloyed and non-alloyed steels Non-alloyed steels		Rm < 450 N/mm ²	1a	●○○ 1/3
		Rm 450–700 N/mm ²	1b	○○○ 0/3
		Rm 700–900 N/mm ²	1c	○○○ 0/3
		Rm > 1200 N/mm ²	1d	○○○ 0/3
Stainless steels Stainless steels		Rm < 650 N/mm ²	2a	○○○ 0/3
		Rm 650–950 N/mm ²	2b	○○○ 0/3
		Rm > 950 N/mm ²	2c	○○○ 0/3
Hardened steels Hardened steels		44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
Exotic materials Special alloys		< 32 HRC	4a	○○○ 0/3
		> 32 HRC	4b	○○○ 0/3
Graphite Industrial graphite			5	●○○ 1/3
Cast iron Grey / nodular cast iron		< 32 HRC	6a	○○○ 0/3
		> 32 HRC	6b	○○○ 0/3
Titanium Titanium alloys		Rm < 600 N/mm ²	7a	●○○ 1/3
		600 < Rm N/mm ²	7b	●○○ 1/3
Nickel alloys Inconel, Hastelloy		Rm < 1000 N/mm ²	8a	○○○ 0/3
		Rm > 1000 N/mm ²	8b	○○○ 0/3
Copper, brass, bronze Copper-based		Rm < 850 N/mm ²	9a	●●● 3/3
		Rm > 850 N/mm ²	9b	●●● 3/3
Aluminum Aluminum alloys		Si < 0.5%	10a	●●○ 2/3
		0.5% < Si < 5%	10b	●●○ 2/3
		Si > 5%	10c	○○○ 0/3
Synthetic materials Engineering plastics		Thermoplastic	11a	●●● 3/3
		Thermoset	11b	●●● 3/3
Composite materials Reinforced composites		Glass fiber / GFK	12a	●○○ 1/3
		Carbon fiber / KFK	12b	●○○ 1/3
Precious metals Gold, platinum, silver		Gold	13a	●●● 3/3
		Platinum	13b	○○○ 0/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	0.6 mm
d (h5)	3 mm
L	38 mm
l1	0.8 mm
l3	4.8 mm
d3	–
R	–
e	–
Z	3
Chamfer K	–
w° collision angle	7.2°





eskenazi.ch/eshop/21044-0.6

All rights reserved