

FRAISE-HÉMISPHERIQUE Z2 · BALL-NOSE-ENDMILL Z2 ·
HALBRUND-FRÄSER Z2



21416D-6 Version 10.09.2026



E2
SUBMICRON GRAIN
GRADE HIGH-SPEED
MACHINING OF
ABRASIVE MATERIALS

$\lambda = 40^\circ$
 $\gamma = 20^\circ$
VARIABLE HELIX
ANGLES 40° AND
CUTTING ANGLE 20°

HEMISPHERICAL
SHAPE

SIDE AND CENTER CUT

l_1
2.2xD
CUTTING EDGE
LENGTH 2.2xD

l_3
CUTTING LENGTH

FITTING LENGTH
STANDARD

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	21416D-6
Alloyed and non-alloyed steels	Non-alloyed steels	Rm < 450 N/mm ²	1a	○○○ 0/3
		Rm 450–700 N/mm ²	1b	○○○ 0/3
		Rm 700–900 N/mm ²	1c	○○○ 0/3
		Rm > 1200 N/mm ²	1d	○○○ 0/3
Stainless steels	Stainless steels	Rm < 650 N/mm ²	2a	○○○ 0/3
		Rm 650–950 N/mm ²	2b	○○○ 0/3
		Rm > 950 N/mm ²	2c	○○○ 0/3
Hardened steels	Hardened steels	44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
Exotic materials	Special alloys	< 32 HRC	4a	○○○ 0/3
		> 32 HRC	4b	○○○ 0/3
Graphite	Industrial graphite		5	●●● 3/3
Cast iron	Grey / nodular cast iron	< 32 HRC	6a	○○○ 0/3
		> 32 HRC	6b	○○○ 0/3
Titanium	Titanium alloys	Rm < 600 N/mm ²	7a	○○○ 0/3
		600 < Rm N/mm ²	7b	○○○ 0/3
Nickel alloys	Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	○○○ 0/3
		Rm > 1000 N/mm ²	8b	○○○ 0/3
Copper, brass, bronze	Copper-based	Rm < 850 N/mm ²	9a	●●● 3/3
		Rm > 850 N/mm ²	9b	●●● 3/3
Aluminum	Aluminum alloys	Si < 0.5%	10a	●○○ 1/3
		0.5% < Si < 5%	10b	●●● 3/3
		Si > 5%	10c	●●● 3/3
Synthetic materials	Engineering plastics	Thermoplastic	11a	○○○ 0/3
		Thermoset	11b	○○○ 0/3
Composite materials	Reinforced composites	Glass fiber / GFK	12a	●●● 3/3
		Carbon fiber / KFK	12b	●●● 3/3
Precious metals	Gold, platinum, silver	Gold	13a	●○○ 1/3
		Platinum	13b	●●● 3/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	6 mm
d (h5)	6 mm
L	57 mm
l1	13 mm
l3	20 mm
d3	–
R	3 mm
e	–
Z	2
Chamfer K	–
w° collision angle	–



E-SHOP / EZI CUT
eskenazi.ch/eshop/21416D-6