

FRAISE-TORIQUE-PROFIL-ÉBAUCHE-MD-E2-+-EZI-
ALPHA · TORIC-ROUGHING-ENDMILL-SC-E2-+-EZI-
ALPHA · TORISCHE-SCHRUPPFRÄSER-HM-E2-+-EZI-
ALPHA



SWISS MADE

22570A-18-R3.5 Version 11.09.2026

18
Ø D (MM)

92
L (MM)

4
Z

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility

CATEGORY	MATERIAL	SPECIFICATION	GRP	22570A-18-R3.5
Alloyed and non-alloyed steels Non-alloyed steels		Rm < 450 N/mm ²	1a	●●○ 2/3
		Rm 450–700 N/mm ²	1b	●●○ 2/3
		Rm 700–900 N/mm ²	1c	●●○ 2/3
		Rm > 1200 N/mm ²	1d	●○○ 1/3
Stainless steels Stainless steels		Rm < 650 N/mm ²	2a	●●○ 2/3
		Rm 650–950 N/mm ²	2b	●●● 3/3
		Rm > 950 N/mm ²	2c	●●○ 2/3
Hardened steels Hardened steels		44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
Exotic materials Special alloys		< 32 HRC	4a	●○○ 1/3
		> 32 HRC	4b	●○○ 1/3
Graphite Industrial graphite			5	○○○ 0/3
	Cast iron Grey / nodular cast iron	< 32 HRC	6a	●●● 3/3
Titanium Titanium alloys		> 32 HRC	6b	●●● 3/3
		Rm < 600 N/mm ²	7a	●●○ 2/3
Nickel alloys Inconel, Hastelloy		600 < Rm N/mm ²	7b	●○○ 1/3
		Rm < 1000 N/mm ²	8a	●●○ 2/3
Copper, brass, bronze Copper-based		Rm > 1000 N/mm ²	8b	●○○ 1/3
		Rm < 850 N/mm ²	9a	●○○ 1/3
Aluminum Aluminum alloys		Rm > 850 N/mm ²	9b	●○○ 1/3
		Si < 0.5%	10a	○○○ 0/3
Synthetic materials Engineering plastics		0.5% < Si < 5%	10b	○○○ 0/3
		Si > 5%	10c	○○○ 0/3
		Thermoplastic	11a	○○○ 0/3
Composite materials Reinforced composites		Thermoset	11b	○○○ 0/3
		Glass fiber / GFK	12a	○○○ 0/3
Precious metals Gold, platinum, silver		Carbon fiber / KFK	12b	○○○ 0/3
		Gold	13a	○○○ 0/3
		Platinum	13b	○○○ 0/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	18 mm
d (h5)	18 mm
L	92 mm
l1	32 mm
l3	–
d3	–
R	–
e	–
Z	4
Chamfer K	–
w° collision angle	–



E-SHOP / EZI CUT
eskenazi.ch/eshop/22570A-18-R3.5

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