

MICRO-FORET · 2-FLUTES-DRILL-FOR-MACHINE-701S-
CARBIDE-E25UF · ZWEI-LIPPEN-BOHRER-FÜR-
MASCHINE-701S-HM-E25UF



SWISS MADE

24350-0.27 Version 10.09.2026

E25
UF

ULTRAFINE GRADE HIGH-END GRADE WITH
VERY HIGH HARDNESS AND TOUGHNESS
FOR MICRO-MACHINING

$\lambda=25^\circ$

HELIX ANGLE 25°

$\lambda=118^\circ$

POINT ANGLE 118°

FITTING LENGTH LONG

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	24350-0.27
Alloyed and non-alloyed steels Non-alloyed steels		Rm < 450 N/mm ²	1a	●●○ 2/3
		Rm 450–700 N/mm ²	1b	●●○ 2/3
		Rm 700–900 N/mm ²	1c	●●○ 2/3
		Rm > 1200 N/mm ²	1d	●●○ 2/3
Stainless steels Stainless steels		Rm < 650 N/mm ²	2a	●●○ 2/3
		Rm 650–950 N/mm ²	2b	●●○ 2/3
		Rm > 950 N/mm ²	2c	●●○ 2/3
Hardened steels Hardened steels		44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
Exotic materials Special alloys		< 32 HRC	4a	●○○ 1/3
		> 32 HRC	4b	●○○ 1/3
Graphite Industrial graphite			5	●●● 3/3
Cast iron Grey / nodular cast iron		< 32 HRC	6a	●○○ 1/3
		> 32 HRC	6b	●○○ 1/3
Titanium Titanium alloys		Rm < 600 N/mm ²	7a	●●○ 2/3
		600 < Rm N/mm ²	7b	●●○ 2/3
Nickel alloys Inconel, Hastelloy		Rm < 1000 N/mm ²	8a	●○○ 1/3
		Rm > 1000 N/mm ²	8b	●○○ 1/3
Copper, brass, bronze Copper-based		Rm < 850 N/mm ²	9a	●●● 3/3
		Rm > 850 N/mm ²	9b	●●● 3/3
Aluminum Aluminum alloys		Si < 0.5%	10a	●●● 3/3
		0.5% < Si < 5%	10b	●●● 3/3
		Si > 5%	10c	●●● 3/3
Synthetic materials Engineering plastics		Thermoplastic	11a	●●● 3/3
		Thermoset	11b	●●● 3/3
Composite materials Reinforced composites		Glass fiber / GFK	12a	●●○ 2/3
		Carbon fiber / KFK	12b	●●○ 2/3
Precious metals Gold, platinum, silver		Gold	13a	●●● 3/3
		Platinum	13b	●○○ 1/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	0.27 mm
d (h5)	6 mm
L	33 mm
l1	1.5 mm
l3	–
d3	–
R	–
e	–
Z	2
Chamfer K	–
w° collision angle	11.9°



E-SHOP / EZI CUT
eskenazi.ch/eshop/24350-0.27

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