

FRAISE-À-GRAVER-POUR-MACHINE-701S-CARBURE-
E25UF-+-REVETEMENT-EZI-BLUE-3 · ENGRAVING-
RADIUS-ENDMILL-35°FOR-MACHINE-701S-CARBIDE-E25-
UF-+-COATING-EZI-BLUE · GRAVIERSTICHEL-MIT-
RADIUS-35°FÜR-MASCHINE-701S-HM-E25-UF-+-
BESCHICHTUNG-EZI-ALPHA



SWISS MADE

24803B-0.08-60 Version 11.09.2026

E25
UF

ULTRAFINE GRADE HIGH-END GRADE WITH VERY HIGH HARDNESS AND TOUGHNESS FOR MICRO-MACHINING

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility

CATEGORY	MATERIAL	SPECIFICATION	GRP	24803B-0.08-60
Alloyed and non-alloyed steels	Non-alloyed steels	Rm < 450 N/mm²	1a	●●● 3/3
		Rm 450–700 N/mm²	1b	●●● 3/3
		Rm 700–900 N/mm²	1c	●●● 3/3
		Rm > 1200 N/mm²	1d	●●● 3/3
Stainless steels	Stainless steels	Rm < 650 N/mm²	2a	●●● 3/3
		Rm 650–950 N/mm²	2b	●●● 3/3
Hardened steels	Hardened steels	Rm > 950 N/mm²	2c	●●● 3/3
		44–56 HRC	3a	●●○ 2/3
		57–67 HRC	3b	●○○ 1/3
Exotic materials	Special alloys	< 32 HRC	4a	●●○ 2/3
		> 32 HRC	4b	●●○ 2/3
Graphite	Industrial graphite		5	●●○ 2/3
Cast iron	Grey / nodular cast iron	< 32 HRC	6a	●●● 3/3
		> 32 HRC	6b	●●● 3/3
Titanium	Titanium alloys	Rm < 600 N/mm²	7a	●●● 3/3
		600 < Rm N/mm²	7b	●●● 3/3
Nickel alloys	Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●●○ 2/3
		Rm > 1000 N/mm²	8b	●●○ 2/3
Copper, brass, bronze	Copper-based	Rm < 850 N/mm²	9a	●●○ 2/3
		Rm > 850 N/mm²	9b	●●○ 2/3
Aluminum	Aluminum alloys	Si < 0.5%	10a	●○○ 1/3
		0.5% < Si < 5%	10b	●○○ 1/3
		Si > 5%	10c	●●○ 2/3
Synthetic materials	Engineering plastics	Thermoplastic	11a	●○○ 1/3
		Thermoset	11b	●○○ 1/3
Composite materials	Reinforced composites	Glass fiber / GFK	12a	●●○ 2/3
		Carbon fiber / KFK	12b	●●○ 2/3
Precious metals	Gold, platinum, silver	Gold	13a	●●● 3/3
		Platinum	13b	●●○ 2/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	0.08 mm
d (h5)	6 mm
L	33 mm
l1	2.2 mm
l3	–
d3	–
R	–
e	–
Z	1
Chamfer K	–
w° collision angle	11.4°



E-SHOP / EZI CUT
eskenazi.ch/eshop/24803B-0.08-60

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