

FRAISE-HÉMISPHERIQUE Z3 · BALL-NOSE-ENDMILL Z3 ·
HALBRUND-FRÄSER Z3



28422A-6 Version 11.09.2026



E25
UF

ULTRAFINE GRADE
HIGH-END GRADE
WITH VERY HIGH
HARDNESS AND
TOUGHNESS FOR
MICRO-MACHINING

$\lambda=35^\circ$
 $\gamma=10^\circ$

VARIABLE HELIX
ANGLES 35° AND
CUTTING ANGLE 10°

U

HEMISPHERICAL
SHAPE

SIDE AND CENTER CUT

l_1
1.5xD

CUTTING EDGE
LENGTH 1.5xD

l_3
5xD

CUTTING LENGTH 5xD

FITTING LENGTH
STANDARD

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	28422A-6
Alloyed and non-alloyed steels	Non-alloyed steels	Rm < 450 N/mm²	1a	●●● 3/3
		Rm 450–700 N/mm²	1b	●●● 3/3
		Rm 700–900 N/mm²	1c	●●● 3/3
		Rm > 1200 N/mm²	1d	●●○ 2/3
Stainless steels	Stainless steels	Rm < 650 N/mm²	2a	●●● 3/3
		Rm 650–950 N/mm²	2b	●●○ 2/3
		Rm > 950 N/mm²	2c	●●○ 2/3
Hardened steels	Hardened steels	44–56 HRC	3a	●●○ 2/3
		57–67 HRC	3b	●●○ 2/3
Exotic materials	Special alloys	< 32 HRC	4a	●●○ 2/3
		> 32 HRC	4b	●●○ 2/3
Graphite	Industrial graphite		5	●●○ 2/3
Cast iron	Grey / nodular cast iron	< 32 HRC	6a	●●○ 2/3
		> 32 HRC	6b	●●○ 2/3
Titanium	Titanium alloys	Rm < 600 N/mm²	7a	●●○ 2/3
		600 < Rm N/mm²	7b	●●○ 2/3
Nickel alloys	Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●●○ 2/3
		Rm > 1000 N/mm²	8b	●●○ 2/3
Copper, brass, bronze	Copper-based	Rm < 850 N/mm²	9a	●●○ 2/3
		Rm > 850 N/mm²	9b	●●○ 2/3
Aluminum	Aluminum alloys	Si < 0.5%	10a	●●○ 2/3
		0.5% < Si < 5%	10b	●●○ 2/3
		Si > 5%	10c	●●○ 2/3
Synthetic materials	Engineering plastics	Thermoplastic	11a	●●○ 2/3
		Thermoset	11b	●●○ 2/3
Composite materials	Reinforced composites	Glass fiber / GFK	12a	●●○ 2/3
		Carbon fiber / KFK	12b	●●○ 2/3
Precious metals	Gold, platinum, silver	Gold	13a	●●○ 2/3
		Platinum	13b	●●○ 2/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	6 mm
d (h5)	6 mm
L	57 mm
l1	9 mm
l3	30 mm
d3	–
R	3 mm
e	–
Z	3
Chamfer K	–
w° collision angle	–



E-SHOP / EZI CUT
eskenazi.ch/eshop/28422A-6