

MICRO-FRAISE-D'ÉBAUCHE Z3 · ROUGHING-MICRO-
ENDMILL Z3 · MIKROSCHRUPPFRÄSER Z3



29510A-1.5-4 Version 11.09.2026



E25
UF

ULTRAFINE GRADE HIGH-END GRADE WITH VERY HIGH HARDNESS AND TOUGHNESS FOR MICRO-MACHINING

$\lambda = 20^\circ$
 $\gamma = 6^\circ$

HELIX ANGLE 20° AND CUTTING ANGLE 6°

45°

CHAMFER AT 45°

SIDE AND CENTER CUT

l_1
2.5xD

CUTTING EDGE LENGTH 2.5xD

FITTING LENGTH STANDARD

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	29510A-1.5-4
Alloyed and non-alloyed steels	Non-alloyed steels	Rm < 450 N/mm²	1a	●●● 3/3
		Rm 450-700 N/mm²	1b	●●● 3/3
		Rm 700-900 N/mm²	1c	●●● 3/3
		Rm > 1200 N/mm²	1d	●●○ 2/3
Stainless steels	Stainless steels	Rm < 650 N/mm²	2a	●●● 3/3
		Rm 650-950 N/mm²	2b	●●● 3/3
		Rm > 950 N/mm²	2c	●●● 3/3
Hardened steels	Hardened steels	44-56 HRC	3a	○○○ 0/3
		57-67 HRC	3b	○○○ 0/3
Exotic materials	Special alloys	< 32 HRC	4a	●●○ 2/3
		> 32 HRC	4b	●●○ 2/3
Graphite	Industrial graphite		5	○○○ 0/3
Cast iron	Grey / nodular cast iron	< 32 HRC	6a	●●● 3/3
		> 32 HRC	6b	●●● 3/3
Titanium	Titanium alloys	Rm < 600 N/mm²	7a	●●● 3/3
		600 < Rm N/mm²	7b	●●● 3/3
Nickel alloys	Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●●○ 2/3
		Rm > 1000 N/mm²	8b	●●○ 2/3
Copper, brass, bronze	Copper-based	Rm < 850 N/mm²	9a	●●● 3/3
		Rm > 850 N/mm²	9b	●●● 3/3
Aluminum	Aluminum alloys	Si < 0.5%	10a	○○○ 0/3
		0.5% < Si < 5%	10b	○○○ 0/3
		Si > 5%	10c	○○○ 0/3
Synthetic materials	Engineering plastics	Thermoplastic	11a	○○○ 0/3
		Thermoset	11b	○○○ 0/3
Composite materials	Reinforced composites	Glass fiber / GFK	12a	○○○ 0/3
		Carbon fiber / KFK	12b	○○○ 0/3
Precious metals	Gold, platinum, silver	Gold	13a	●●● 3/3
		Platinum	13b	●●○ 2/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	1.5 mm
d (h5)	4 mm
L	50 mm
l1	4 mm
l3	—
d3	—
R	—
e	—
Z	3
Chamfer K	0.15
w° collision angle	7.9°



E-SHOP / EZI CUT
eskenazi.ch/eshop/29510A-1.5-4