

FORET 2 LÈVRES MD E25UF · 3 FLUTES DRILL SC E25 UF ·
ZWEI LIPPEN BOHRER HM E25 UF



48351-0.27 Version 24.09.2026



E25
UF

ULTRAFINE GRADE HIGH-END GRADE WITH
VERY HIGH HARDNESS AND TOUGHNESS
FOR MICRO-MACHINING

$\lambda = 35^\circ$

HELIX ANGLE 35°

130°

POINT ANGLE 130°

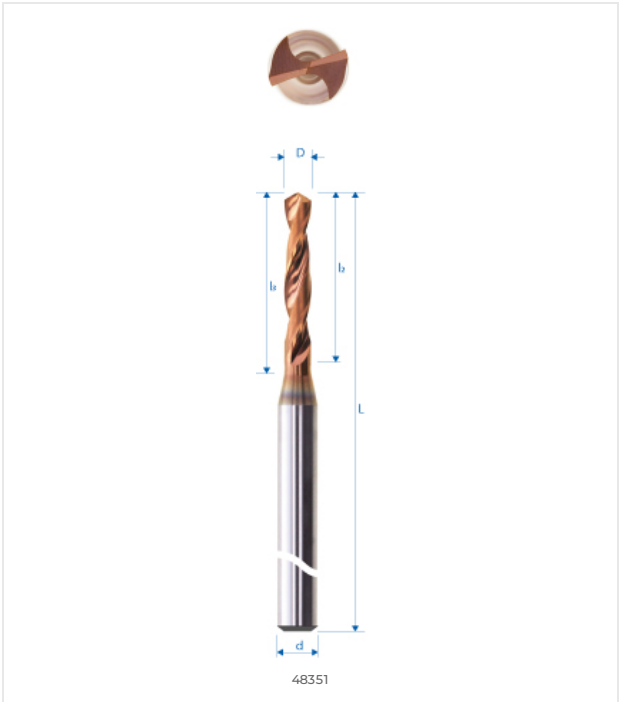
FITTING LENGTH STANDARD

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility				
CATEGORY	MATERIAL	SPECIFICATION	GRP	48351-0.27
Alloyed and non-alloyed steels	Non-alloyed steels	Rm < 450 N/mm ²	1a	●○○ 1/3
		Rm 450–700 N/mm ²	1b	●○○ 1/3
		Rm 700–900 N/mm ²	1c	●○○ 1/3
		Rm > 1200 N/mm ²	1d	○○○ 0/3
Stainless steels	Stainless steels	Rm < 650 N/mm ²	2a	●○○ 1/3
		Rm 650–950 N/mm ²	2b	●○○ 1/3
		Rm > 950 N/mm ²	2c	○○○ 0/3
Hardened steels	Hardened steels	44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
Exotic materials	Special alloys	< 32 HRC	4a	○○○ 0/3
		> 32 HRC	4b	○○○ 0/3
Graphite	Industrial graphite		5	●○○ 1/3
Cast iron	Grey / nodular cast iron	< 32 HRC	6a	○○○ 0/3
		> 32 HRC	6b	○○○ 0/3
Titanium	Titanium alloys	Rm < 600 N/mm ²	7a	○○○ 0/3
		600 < Rm N/mm ²	7b	○○○ 0/3
Nickel alloys	Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	○○○ 0/3
		Rm > 1000 N/mm ²	8b	○○○ 0/3
Copper, brass, bronze	Copper-based	Rm < 850 N/mm ²	9a	●●● 3/3
		Rm > 850 N/mm ²	9b	●●● 3/3
Aluminum	Aluminum alloys	Si < 0.5%	10a	●●● 3/3
		0.5% < Si < 5%	10b	●●● 3/3
		Si > 5%	10c	○○○ 0/3
Synthetic materials	Engineering plastics	Thermoplastic	11a	●●● 3/3
		Thermoset	11b	●●● 3/3
Composite materials	Reinforced composites	Glass fiber / GFK	12a	●○○ 1/3
		Carbon fiber / KFK	12b	●○○ 1/3
Precious metals	Gold, platinum, silver	Gold	13a	●●● 3/3
		Platinum	13b	○○○ 0/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D	0.27 mm
d	3 mm
L	38 mm
l1	1.2 mm
l3	1.5 mm
d3	–
R	–
e	–
Z	2
Chamfer K	–
w° collision angle	10.7°



E-SHOP / EZI CUT
eskenazi.ch/eshop/48351-0.27